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D412-702-075
Job Sheet 205558



Part No: D412-702-075

Job Qty: 2 pcs

Part Name: Comfort Crew Shoulder Harness



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/13/20

Job Tracking No:

Due Date: 1/30/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 17.03.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		1/30/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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CANADA

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Container No: S247577



Part: D412-702-075

Job No: 205558

Serial No/Batch: S247577

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH04 - 7 Issue 30-5A-816/66 SR01997N

120 QC 4	2 pcs	1/30/20	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
130 Packaging 3-1 - Stock - B4B	2 pcs	1/30/20	0.00 0.00	QC 4 - 75	
				QC 4 - 78	
				QC 4 - 84	
				QC 4 - 80	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
135 DC - 1 - B4B	2 pcs	1/30/20	0.00 0.00	Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
140 QC 21 - FG	2 pcs	1/30/20	0.00 0.00	Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
				DC - 1 - B4B	
135 DC - 1 - B4B	2 pcs	1/30/20	0.00 0.00	DC - 2 - B4B	
				QC 21 - FG - 21	
140 QC 21 - FG	2 pcs	1/30/20	0.00 0.00	QC 21 - FG - 70	

1/13/2020

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

QC 21 - SA - 53

FG013

Part Op 110 - (pick-kit)
 Descriptions: 120 - (QC4- 100% inspect kits for completeness)
 130 - Identify and pack for shipping as per PPP D412-702-075 Location:
 135 - (Document Control) Photocopy bluefile & type labels per PPP D412-702-075 CHG001
 140 - (QC21- Final Inspection - Work Order Release)

013908

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	BOLT	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5235320
AN3-4A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5238444
AN4-6A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5239448
D4305-045	Shoulder Harness Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5201456
MS21042L3	Nut	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5243998
MS21042L4	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5244633
NAS1149D0332J	Washer	20 Ea (10 ea)	110-Packaging 1 - Pick Kit	5245811
NAS1149D0363J	Washer	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5246416
NAS1149D0432J	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5246911
NAS1149D0463J	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5247416

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-10A	4	123	0
	AN3-4A	8	291	0
	AN4-6A	4	338	0
	D4305-045	2	2	0
	MS21042L3	12	1,669	0
	MS21042L4	4	2,490	0
	NAS1149D0332J	20	2,065	0
	NAS1149D0363J	12	1,026	0
	NAS1149D0432J	8	562	0
	NAS1149D0463J	8	2,823	0

Part Specifications

Specifications could not be found.

10 Item

Plex 1/13/20 3:11 PM Dart.lajeunesse.marie



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐
Machining ☐
Large Fab ☐
Cross tube ☐
Small Fab ☐
Finishing ☐
Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐

Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

Date: _____

Sequence #: _____

QTY Affected: _____

MRB (QS1042)

Description Work Order Deviation

Disposition

Completed By _____

Lead hand / Supervisor _____

QC / QA Coordinator _____

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced ☐
Bending ☐
Crushing ☐
Cracks ☐
Crimp/kink/Ripple/Wave/Twist ☐
Marks/Chatter ☐
Mislabeled ☐
Contamination ☐
Misaligned/off center ☐
BOM/Route ☐
Broken/Damage/Defect ☐
Incomplete/Unclear Instructions ☐
Drill Holes ☐
Fit/Function ☐
Power Loss/Surge ☐
Folio/Program ☐
Grain Direction ☐
Weld ☐
Wrong Stock Pulled ☐
Out of Sequence ☐
Off-set/Set-up ☐

Positioned Wrong ☐
Outside Tolerance ☐
Drawing ☐
Finish ☐
Part Lost/Missing ☐
Misread ☐

Other/Details: _____